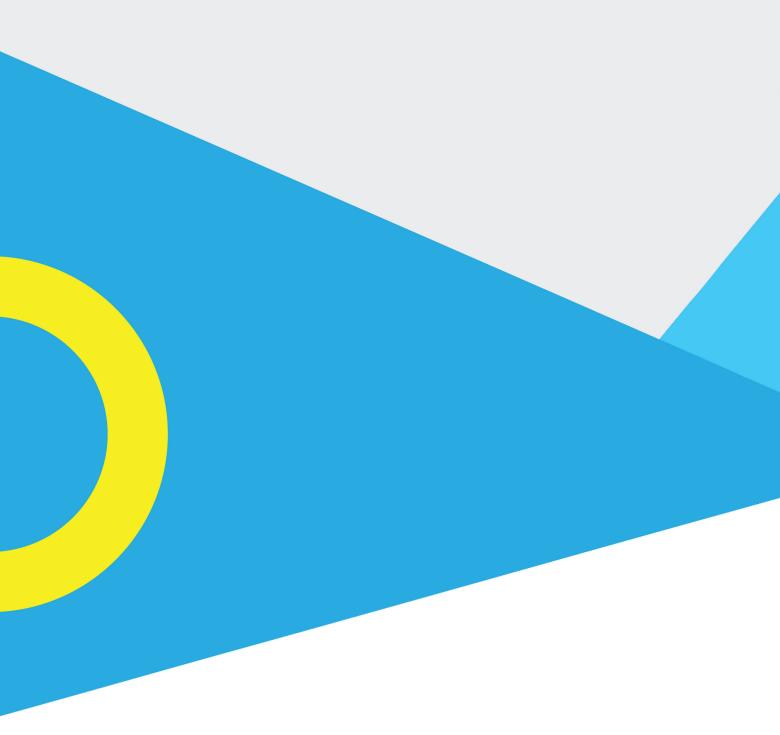


The PRINTING United Journal is distributed quarterly to the members of the PRINTING United Alliance, comprising leading North American companies across every sector of the printing industry. Together, this community produces virtually every type of printed product imaginable, literally hundreds of applications using the total spectrum of printing processes and associated technologies. No matter what type of printing they do, our highly engaged audience of executives enjoy relevant, exceptionally produced content in each issue of the Journal — making them the ideal audience for your advertising message regardless of what products or services you are marketing to the printing industry.







Your Market is Our Audience

OUR READERS PRODUCE THE COMPLETE RANGE OF PRINTING APPLICATIONS...

GRAPHICS	PACKAGING	SIGNAGE
Banners/Soft Signage/Flags	Labels/Tags/Shrink Sleeves	Backlit Signs
Window Graphics	Corrugated	Pole Signs
Posters/Presentation Graphics	Folding Carton	Directional Signage
Retail Graphics/POP Displays	Flexible Packaging	Dimensional Signage
Wall/Architectural/Building Graphics	Connected Packaging	Digital Displays
Vehicle Wraps/Vehicle Graphics		
Trade Show/Museum Displays	APPAREL AND PIECE GOODS	INDUSTRIAL
Fleet Graphics/Transit Graphics	T-Shirts	Decals/Durable Labels
Fine Art/Art Reproduction/Photo	Bags	Decorative Wallpaper/Laminates
	Performance Wear	3D and Asymmetrical Parts
COMMERCIAL	Hats/Caps	Industrial Textiles
Marketing Collateral/Direct Mail	Blankets/Towels	Specialty Glass/Metal/Ceramic/Composite
Books	Patches/Appliques	Printed Electronics
Periodicals/Catalogs	Swimwear	Functional Coating/Material Printing
Technical Documents/Directories		Instruments/Dials/Overlays
Financial/Transactional	INSTALLATION	Containers/Cylindrical Objects
High-Volume Commodity Printing	Indoor/Outdoor Wall Graphics	Additive/Subtractive Manufacturing
Business Forms	Banners/Soft Signage	
	Window Graphics	
	Floor/Sidewalk Graphics	
	Vehicle Wraps	
	Fleet Graphics/Transit Signage	
	Non-Adhesive Signage	

USING EVERY PRINTING PROCESS			
Digital Printing (Inkjet)	Litho/Offset	Gravure	
Screen Printing	Embroidery	Additive Manufacturing	
Digital Printing (Toner/Electrophotography)	Flexography	DTF	
Dye Sublimation	Pad Printing	Heat Transfer	

...AND RELATED EQUIPMENT, SUPPLIES, SOFTWARE, AND SERVICES

Members of the PRINTING United Alliance make up every sector of the industry. Whether you sell to commercial printers, graphics producers, in-plant printing facilities, industrial printers, apparel decorators, packaging converters, or other print service providers, you will find an audience of top executives who approve purchases of your products and solutions.



The PRINTING United Journal is the definitive technical resource for PRINTING United Alliance members, with each issue delivering relevant content for every industry sector: commercial printing, graphics production, package printing and converting, apparel decoration, functional and industrial printing, digital textile production, and graphic installation.

Highlighting the market's latest technology and product options as well as practical takeaways, the quarterly *Journal* is written specifically for C-suite executives and features pertinent topics speaking to the four key areas of print operations: business management, prepress, print room (press), and post-press.

EDITORIAL CALENDAR

MARCH

C-SUITE

The Great Burnout: Mental Health in the Shop

GRAPHIC/SIGN

Advancements in Wrap Materials and Techniques

ΔΡΡΔRFI

The Pricing Conversations Contractors Need to Have

COMMERCIAL

Rethinking Luxury: Can Premium Finishes Be Eco-Friendly?

FUNCTIONAL/INDUSTRIAL

Precision on 3D Surfaces: The Mechanics and Magic of Pad Printing

DIGITAL TEXTILE

Choosing Safer Dyes and Finishes to Reduce Wastewater Harm

PACKAGING

The Convergence of Print and Electronics

PRINTING UNITED ALLIANCE COLUMNS

Color Corner Government Affairs Economic Outlook/Research Member Spotlight Q&A iLEARNING+ Spotlight

AD CLOSING: FEB. 6 | MATERIALS DUE: FEB. 11

JUNE

C-SUITE

The Al Vulnerability: Data Privacy

GRAPHIC/SIGN

Wide Gamut Meets Wide-Format

APPAREL

The Relationship Between E-Commerce and POD

COMMERCIAL

Overcoming the Cultural Divide in Hybrid Print Shops

FUNCTIONAL/INDUSTRIAL

How 3D Printing is Revolutionizing Sandcasting

DIGITAL TEXTILE

Challenges in Fabric Formation

PACKAGING

The Benefits and Appeal of UV and EB Inks

PRINTING UNITED ALLIANCE COLUMNS

Color Corner Government Affairs Economic Outlook/Research Member Spotlight Q&A iLEARNING+ Spotlight

AD CLOSING: MAY 15 | MATERIALS DUE: MAY 20



EDITORIAL CALENDAR (continued)

SEPTEMBER

BONUS: PRINTING United Expo Preview

C-SUITE

What Happens After the Deal Closes? Lessons in Integration From Printing M&A

GRAPHIC/SIGN

Modular Fabrication Strategies for Reusable and Scalable Displays

APPAREL

The Right Partnership: What Apparel Decorators Want Promo Distributors to Know

COMMERCIAL

Robotics and the Labor Crunch

FUNCTIONAL/INDUSTRIAL

The Critical Harmony of Substrate, Primer, Ink, and Topcoat in UV Printing

DIGITAL TEXTILE

Lighting's Impact on Color Accuracy

PACKAGING

Luxury Packaging for the E-Commerce Era: What Print Service Providers Need to Know

PRINTING UNITED ALLIANCE COLUMNS

Color Corner Government Affairs Economic Outlook/Research Member Spotlight Q&A iLEARNING+ Spotlight

AD CLOSING: AUG. 7 | **MATERIALS DUE:** AUG. 12

DECEMBER

BONUS: PRINTING United Expo Recap

C-SUITE

How to Establish and Maintain a Company Culture

GRAPHIC/SIGN

Setting Prices That Lead to Quicker Return on Investment

APPAREL

Where Computer-to-Screen Technology is Heading

COMMERCIAL

Optimizing Your Print Shop Layout

FUNCTIONAL/INDUSTRIAL

Smart Manufacturing and Industry 4.0 in Print: How Shops are Using IoT, Automation, and AI to Streamline Production and Reduce Waste

DIGITAL TEXTILE

The Sustainable Future of Textile Finishing

PACKAGING

Ink Waste and Efficiency in Packaging Production Connected Packaging

• PRINTING UNITED ALLIANCE COLUMNS

Color Corner Government Affairs Economic Outlook/Research Member Spotlight Q&A iLEARNING+ Spotlight

AD CLOSING: NOV. 6 | MATERIALS DUE: NOV. 11

RATES AD SIZE 4X 2X 1X Inside Front Cover \$3,055 \$3,455 \$3,715 Inside Back Cover \$2,925 \$3,300 \$3,550 **Back Cover** \$3,875 \$4,385 \$4,725 **Full Page** \$2,650 \$3,000 \$3,250 \$1,850 \$2,100 \$2,250 **Half Page Third Page** \$1,450 \$1,650 \$1,775 \$1,125 \$1,275 \$1,375 **Quarter Page**

Digital File Specifications

Please send all print ad materials to the SendMyAd portal. Simply log on to napro.sendmyad.com to set up your account and upload/approve your print ad.

DIGITAL SPECIFICATIONS/PDF FILE REQUIREMENTS

PDF/X-1a is the required file format for the *PRINTING United Journal*. Sending your ad as a PDF/X-1a protects the integrity of your ad file and ensures that it will print properly. Please upload your ad to the SendMyAd portal as a PDF/X-1a file created with Acrobat Distiller 7.0 or higher.

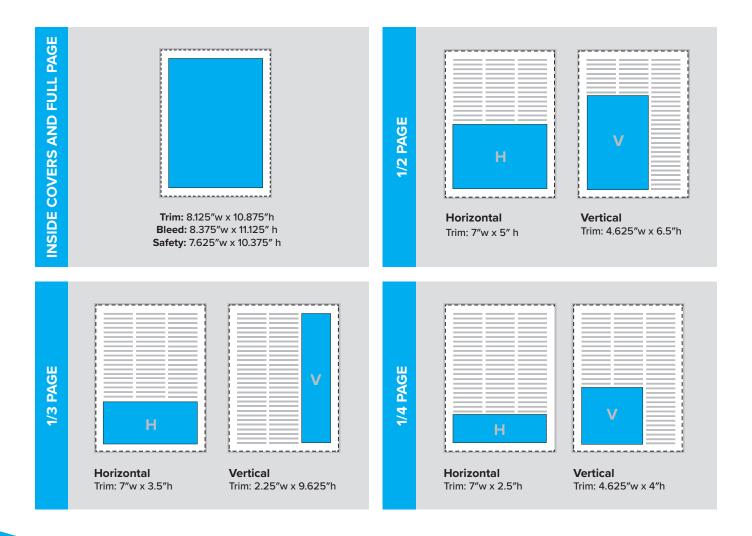
Please Note:

- Scanned images for display must be high resolution (minimum 200 dpi), saved as CMYK (no RGB or JPEG graphics).
- \bullet All fonts must be embedded in the PDF and be Type 1 or 3 No Truetype.
- Bleeds must be 0.125" outside trim.
- All PDFs must be high res/press optimized (PDF/X-1a Compliant).

- Files must be Right Reading, Portrait Mode only 100% size, no rotations.
- If color is critical, please provide us with a composite SWOP-certified color proof (with color bars) and send to the Ad Operations Manager listed below. To see a list of SWOP-certified proofs we accept, please visit www.swop.org/certification/certmfg. asp. We cannot grant makegoods for poor color reproduction unless a SWOP-certified color proof is supplied with your digital file
- Ad files must be uploaded to the SendMyAd portal. Log on to https://napco.sendmyad.com.

Questions? Gina Montemurro, Ad Operations Director, gmontemurro@napco.com, 215-238-5098

Please note: Advertisers or ad agencies that do not comply with these specifications and/or procedures waive all claims to makegoods or refunds and hold harmless the *PRINTING United Journal* in any and all production disputes



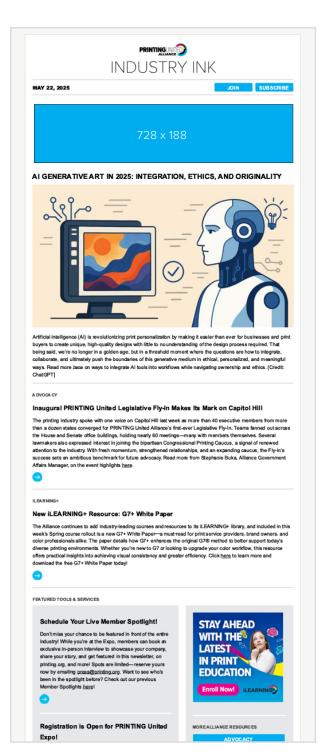
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Electronic Advertising

BANNER ADS IN THE INDUSTRY INK*

Delivered weekly to our highly engaged subscriber base of more than 20,000 imaging professionals, the Industry Ink e-newsletter delivers exclusive content from PRINTING United Alliance subject matter experts, updates on industry trends, important membership news, and much more. Industry Ink gives you a perfect opportunity to stay front of mind with the members of the largest member-driven printing association in North America. Only one banner ad per edition.



Sales Contact:

Steve Duccilli
sduccilli@napco.com
513-315-4595

Banner Ad Sizes and Pricing:

728 x 188 - \$1,250

*Ad sizes and layout subject to change.

Ad Material Specs:

- Max Initial File Size: 45 Kb
- Animation Maximum 3 loops, 4 frames
- Creative Requirements: .jpg, .gif or .png accepted
- Click URL
- Flash ads not accepted
- Animated image not recommended
- Hosting: Publisher hosting or 3rd party
- Submission Deadline: 3 days before flight

