





# **G7 System Certification Application Data Sheet**



The IDEAlliance Print Properties Working Group has established a certification process for G7 Systems. In accordance with this process The G7 System Certification Program is designed to evaluate the ability of a candidate system to calibrate a printing device to meet the G7 greyscale definition using four 1-D Curves within the tolerances outlined in this document. All evaluations are based on the parameters of the G7 Specification (draft 2008). The following information is intended to assist producers and consumers in the use of the vendor system as specified for creating the four 1-D Curves.

#### Manufacturer

Curve3 is a joint production of;
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www.hutchcolor.com
and
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Seattle, WA 98115
206 985 6837

**Certification Seal Here** 

#### **Product**

**Curve3** 

www.chromix.com





## **Testing Instructions**

#### Printing the test target(s)

Print at least one sample P2P target (version 25 or higher) on the device to be calibrated. The P2P target can be downloaded as a package containing digital images and all necessary reference files from <a href="www.hutchcolor.com">www.hutchcolor.com</a>. If the optional VPR (Virtual Press Run) module will be used, a suitable characterization target such as the IT8.7/4 must be printed at the same time and with the same printer settings as the P2P target. For G7 calibration to be effective, the printing device must be able to produce multiple successive prints with virtually identical characteristics print-to-print and with uniform characteristics across the whole image area. Prints used for calibration or verification should be free from blemishes or other artifacts and should have had sufficient time to dry or stabilize prior to measuring. (See Curve3 User Guide for more detailed target printing instructions.)

#### Measuring the target(s)

Measure the printed P2P target with a spectrophotometer such as X-Rite i1Pro, X-Rite i1 iSis, or equivalent, in software such as X-Rite MeasureTool, X-Rite ColorPort, or equivalent, according to the instructions included in the P2P target package. Save the measured data in CGATS format, with spectral values in the 0-1 range. If VPR will also be used, measure the characterization target at the same time with the same instrument and software. (See Curve3 User Guide for more detailed target measuring instructions.)

#### Loading measurement files into Curve3

Launch the Curve3 application. In the *Setup* tab (gear icon), make sure *Method:* is set to *G7* and the "*Measured*" box is empty (not checked). In the *Calibration* tab (graph icon) click on *Run 1 – Calibration* then either click the *Measurements* field, drag the P2P measurement file into the list, or click the + symbol below the list and browse for the file.

#### Adjusting gray balance parameters

Click on the *Create Curves* tab. Open the *Gray Balance Options* panel and set the desired *Gray correction feather-off: Start*. For maximum gray balance accuracy on a stable and repeatable printing system, set the Start to 98. For printing systems with unstable shadow characteristics (for example due to variations in ink trapping) or with non-uniform gray balance errors in dark shadow tones, a lower Start like 50 may be more acceptable, even if gray balance is not fully corrected in darker areas.





#### Other controls settings

For system certification purposes, leave all other controls at their default settings. For real production calibration, consult the Curve3 User Guide to learn when and how to adjust other controls.

#### **Choosing Control Points**

In the *Control Points* list select the desired number and curve point values. On real printing devices, fewer points are generally safer, but for maximum theoretical accuracy and/or system certification purposes, select *highlight and shadow weighted (P2P)*.

#### **Applying Control Point values to the printing system**

Type the Curve3 Control Point correction values into the printing system RIP or user interface. If the RIP accepts digital files directly from Curve3, select the RIP name in the *Export - Text File:* list, click *Export* and import the resulting file into the RIP. (See Curve3 User Guide for detailed instructions.)

#### Saving the Curve3 session

It is recommended that each successful Curve3 session be saved so it can be used again to iterate or fine-tune an existing calibration. Saved sessions also allow the VPR module to be used later to test a calibration.

# **Verification By Physical Print Testing**

#### Printing a "Verification" target

Print the P2P target again on the same printing system using the same media and system settings used to print the original test target, but through the new RIP curves calculated in the previous section.

#### Measuring the Verification target

Measure the verification P2P target in exactly the same way as the original test target. Save the data file in CGATS format.

# **Analyzing Results**

- 1. Launch the saved session or launch Curve 3 to create a new session.
- 2. Click the + (Plus symbol) at the bottom of the *Calibration Runs* list to create a new run, which will be called by default *Run 2 Verification*.
- 3. Load the measured data as describe under *Loading measurement files into Curve3*, above.
- 4. Select the *Analyze* tab and then the *G7* sub-tab.





5. In the *Analyze* – *G*7 window the *Results* table shows the average and maximum weighted delta L\* ( $w\Delta L$ \*) values for the K-only and CMY gray scales (P2P columns 4 and 5). Also shown are the weighted delta Ch ( $w\Delta Ch$ ) values for the CMY gray scale (P2P column 5). These values can be compared to the  $w\Delta L$ \* and  $w\Delta Ch$  tolerances shown in the chart below.

Note: Official G7 tolerances (Avg: 1.5, Max: 3.0) are less strict than the tolerances Curve3 can achieve.

#### **Curve3 Predicted Tolerances**

Using the 2010 G7 System Certification sample test files and the Analysis Instructions (see above) or the IDEAlliance Validation Process (see below), Curve3 shall achieve tolerances equal to or lower than the following.

Metric	Average	Maximum
WΔCh (CMY only)	<u>≤</u> 1.0	≤2
wΔL* (CMY & K)	≤1.0	<2

Table 1: Curve3 predicted tolerances for 2010 sample test files

Note: Because the current G7 System Certification method uses a simulation process that eliminates print-to-print variation, and because the sample data provided by IDEAlliance for G7 System Certification is highly uniform, Curve3 can produce extremely low delta errors with those specific data files. Higher errors should be expected when calibrating live printing devices, depending on the characteristics and variability of each printing system.





#### **IDEAlliance Validation Process**

To validate that the G7 calibration process has been successful, a target consisting of two gray scales having the CMYK patch values listed in *Appendix A*: shall be printed through the calculated correction curves using the same print settings in use when the calibration was calculated.

## Validating NPDC (CMY and K scales)

To validate NPDC correction, both the K-only scale and the CMY-only scale shall be measured with a densitometer or spectrophotometer and the relative neutral density (ND) values (measured in the "K" or "Visual" channel) shall be recorded for each patch. To obtain relative ND values, either the measuring device shall be zeroed on the substrate, or the white patch neutral density value shall be subtracted from itself and all other patches.

The (relative) ND values shall be converted to (relative) L\* by the standard CIE formula in *Appendix B*:

The weighted delta L\* ( $w\Delta L$ \*) error shall be computed for each patch compared to target values on file with IDEAlliance by the formula in *Appendix B*: The average and maximum  $w\Delta L$ \* must not exceed the IDEAlliance Tolerance values in **Table 2**, below.

## Validating Gray Balance (CMY scale only)

To validate gray balance correction, the CMY-only scale shall be measured with a spectrophotometer and the  $a^*$  and  $b^*$  values recorded for each patch. The weighted delta Ch (w $\Delta$ Ch) error shall be computed for each patch compared to target values on file with IDEAlliance by the formula in *Appendix B*:

The average and maximum  $w\Delta Ch$  must not exceed the IDEAlliance Tolerance values in **Table 2**, below.

#### **IDEAlliance Tolerances**

Metric	Average	Maximum
wΔCh (CMY only)	<u>≤</u> 1.5	≤3
wΔL* (CMY & K)	<u>≤</u> 1.5	<u>≤</u> 3

Table 2: IDEAlliance required tolerances





# Appendix A:

# **P2P** patch values

Column 4 (K only)

C%	M%	Y%	K%
0	0	0	0
0	0	0	1.96
0	0	0	3.92
0	0	0	5.88
0	0	0	7.84
0	0	0	10.2
0	0	0	14.9
0	0	0	20
0	0	0	25.1
0	0	0	30.2
0	0	0	34.9
0	0	0	40
0	0	0	45.1
0	0	0	49.8
0	0	0	54.9
0	0	0	60
0	0	0	65.1
0	0	0	69.8
0	0	0	74.9
0	0	0	80
0	0	0	85.1
0	0	0	89.8
0	0	0	94.9
0	0	0	98.04
0	0	0	100

Table 3: CMYK percentage values in column 4 of the P2P target





# **P2P** patch values

# Column 5 (CMY only)

C%	M%	Y%	K%
0	0	0	0
1.96	1.18	1.18	0
3.92	2.77	2.77	0
5.88	4.15	4.15	0
7.84	5.61	5.61	0
10.2	7.41	7.41	0
14.9	11	11	0
20	14.9	14.9	0
25.1	18.8	18.8	0
30.2	22.91	22.91	0
34.9	26.78	26.78	0
40	30.98	30.98	0
45.1	35.48	35.48	0
49.8	39.82	39.89	0
54.9	44.71	44.71	0
60	49.8	49.8	0
65.1	54.9	54.9	0
69.8	60.16	60.16	0
74.9	66.07	66.07	0
80	71.77	71.77	0
85.1	78.06	78.06	0
89.8	84.61	84.61	0
94.9	92.2	92.2	0
98.04	96.86	96.86	0
100	100	100	0

Table 4: CMYK percentage values in column 5 of the P2P target





# **Appendix B:**

## **Formulae**

## Converting ND to L\*

$$Y = 1/10^{ND}$$
  
If: Y > (6/29)3  
 $L^* = 116 \times Y^{1/3} - 16$   
Else:  
 $L^* = 116 \times (841/108 \times Y + 4/29) - 16$ 

# Calculating weighted delta L\* (w∆L\*)

$$\Delta L^* = (L^*_{sample} - L^*_{target})$$

$$w\Delta L^* = \Delta L^* \times (1 - \max(0, (\% - 50)/50 \times 0.75))$$

# Calculating weighted delta Ch (w∆Ch)

$$\Delta \text{Ch} = ((a*_{\text{sample}} - a*_{\text{target}})^2 + (b*_{\text{sample}} - b*_{\text{target}})^2)^{\frac{1}{2}}$$

$$w\Delta \text{Ch} = \Delta \text{Ch x } (1 - \max(0, (\% - 50)/50 \times 0.75))$$



# **Appendix C:**

# **Verification Instructions (using VPR module)**

The optional VPR module allows adjustments calculated by Curve3 to be tested without making a second physical print. For this a characterization target (e.g. IT8.7/4) must have been printed and measured at the same time as the P2P, ideally on the same sheet of material.

NOTE: Results determined by the VPR process may differ slightly from results obtained by physical print testing, due to printing and measuring variations between the first and second prints, or variations between the characterization target and the P2P target.

- 1. In the same Curve3 session used to create the curves being verified, click *Virtual Print Run* to launch the VPR module.
- 2. In the *Run (curves to be applied)* tab select the calibration run used to create the calibration curves. (Note that all variables in the *Create Curves* window such as number of control points, *Gray Balance Options*, etc., must not have changed.)
- 3. In the *Target data to be curved:* list, select the same P2P target data file used to create the curves.
- 4. In the *Training Target (Optional):* list, select the measurement file from the characterization target (e.g. IT8.7/4) printed at the same time as the P2P target. (When applying VPR to a P2P target, the training target is NOT OPTIONAL).
- 5. In the *Curving Method* area, select *Curve Lab values (retains CMYK values and target type)*.
- 6. Set the *Precise / Smooth* slider to *Precise*.
- 7. Click *Curve & Export...* and save the VPR-adjusted P2P data.
- 8. Click the + (Plus symbol) at the bottom of the *Calibration Runs* list to create a new run (called by default *Run 2 Verification*).
- 9. Either drag the VPR-adjusted P2P data into the *Measurements* list, or click on the + (Plus symbol) below the list and browse for the file.
- 10. Select the *Analyze* tab and then select the *G7* sub-tab.
- 11. In the *Analyze G*7 window the *Results* table shows the average and maximum weighted delta L\* (wΔL\*) values for the K-only and CMY gray scales (P2P columns 4 and 5). Also shown are the weighted delta Ch (wΔCh) for the CMY gray scale (P2P column 5). These values can be compared to the wΔL\* and wΔCh tolerances shown in the chart in *Analyzing Results*.